



R-600a

**EPA APPROVED R600A REFRIGERANT FOR USE
AS PER EPA REGULATIONS 40 CFR PART 82.17**

As hydrocarbon (HC) refrigerants consistently prove their environmental and cost saving benefits, R600a is set to replace hydrofluorocarbon (HFC) based refrigerants in many applications.

A refrigerant grade isobutane, R600a is already dominant in new domestic refrigerators and freezers. Having seen almost complete saturation in the European market as well as a rapidly growing number of Asian in-home refrigerators and freezers, R600a is primed to take over the North American market in the coming years. While conversions from R12 and R134a to R600a are not permitted, an increasing number of manufacturers are ramping up distribution of R600a systems.

As the world continues its use of HC refrigerants, the effect on the environment is twofold. R600a has an extremely low global warming potential (GWP), which will significantly reduce the amount of accidental greenhouse gas emissions caused by leaks and improper practices.



RESIDENTIAL APPLICATIONS

- Refrigerators
- Freezers
- Dehumidifiers
- Window AC Units

COMMERCIAL APPLICATIONS

- Ice Machines
- Grocery Store Freezers
- Refrigerators
- Restaurant Equipment
- Wine Coolers
- Beer Keg Lines
- Soda Machines
- Drinking Fountains



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Isobutane also has a lower condensing point than most synthetic refrigerants allowing HC systems to operate much more efficiently than CFC (chlorofluorocarbon) or HFC systems.

HC refrigerants are found in large concentrations naturally, making them very sustainable as the need for new refrigerants continues to grow. Due to their flammability, HC refrigerants are restricted in the volume that can be used to charge a system. As technology and safety features improve, larger volumes will be tolerated and some are already beginning to increase the per-system charge maximums under optimum conditions.

By 2020 more than 75% of the global production will be based on R-600a.

APPLICATION & USE

- For use only in units calling for R600a
- As per use with any Flammable substance, take adequate precautions during use

Always refer to the EPA's Significant New Alternative Policy list (SNAP List) for a comprehensive list of acceptable uses. <https://www.epa.gov/snap/snap-regulations>

More than 1 billion refrigerators use R-600a globally.





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MANUFACTURES USING R-600A

Bosch	GE Monogram	Haier
IDW	LG	Fisher & Paykel Beko
Summit Professional	Maxxcold	Avanti
Summit Classic	Centaur Plus	Danby
Collection Turbo Air	Artic Air	Dayton
MKE	Mitsubishi	EdgeStar
Entrée	Samsung	Electrolux
Serv-Ware	Firscool	Midea
Kool-It	Kelvinator Commercial	U-line
	Whirlpool	

ABOUT HYDROCARBON REFRIGERANTS

Though a growing number of hydrocarbon (HC) refrigerants are gaining popularity, R290 (propane) and R600a (isobutane) are the two most frequently found in HVACR applications today. R290 is predominantly found in commercial heat pump, air-conditioning, freezer, and refrigeration applications while R600a is generally found in both residential and commercial refrigerators and freezers. Not only touted for their environmental benefits, hydrocarbon refrigerants also boast significant cost savings for heating, cooling, and freezing applications.